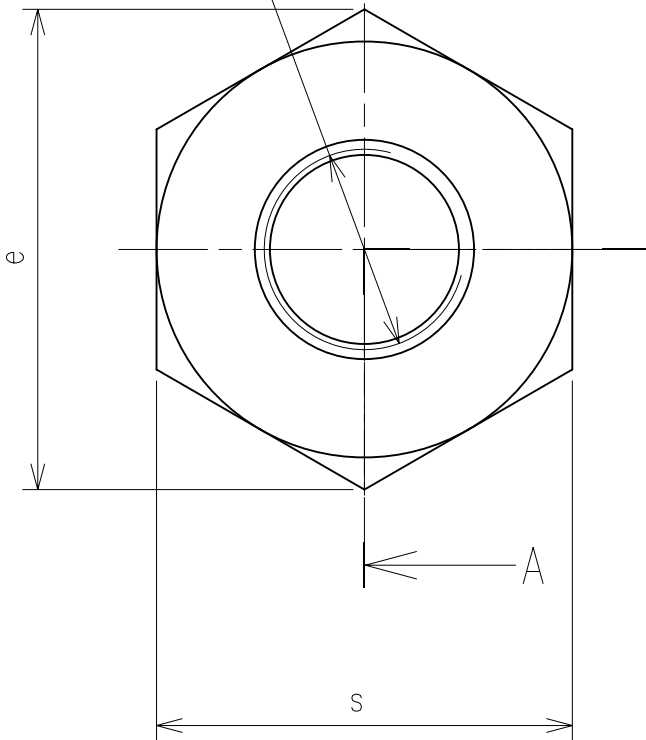


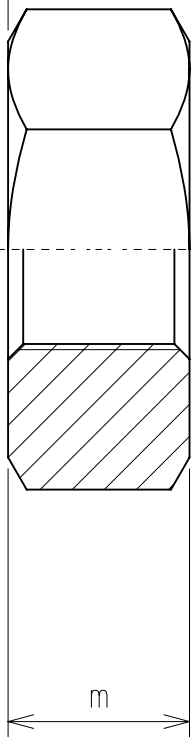
SF0301036

Z Y X W V U T S R P N M L K J H G F E D C B A

NOM SIZE



15-30°



SECTION A-A

NOTES

1. FOR GENERAL TECHNICAL REQUIREMENT REFER M&M STANDARD J-00-0134.
2. UNSPECIFIED GENERAL TOLERANCES AS PER ISO 4759-1, PRODUCT GRADE A.
3. MECHANICAL PROPERTIES AS PER ISO 898-2.
4. SURFACE DISCONTINUITIES AS PER ISO 6157-2.
5. PART MUST BE FREE FROM DEFECTS OF WORKMANSHIP WHICH MAY AFFECT THE FUNCTION & SERVICEABILITY OF THE PART.
6. SUPPLIER MUST COMPLY WITH THE REQUIREMENT OF ELV & HAZARDOUS MATERIAL CONTENT AS SPECIFIED IN M&M STANDARD F-00-1474, AS PER THE MARKET REQUIREMENT.

ECN NO.	C/L	DGNR	ENGR	CAD STD	APPD	DATE	ZONE	REMARK
EN09-04417N	A		.			09-06-2009	.	SF0301036-NEW RELEASE
			.				.	
NOMINAL SIZE							M6	
PITCH 'p' (mm)							1.00	
THREAD DIRECTION							RIGHT HAND	
WIDTH ACROSS CORNER MIN 'e' (mm)							11.05	
WIDTH ACROSS FLAT MAX 's' (mm)							10.00	
WIDTH ACROSS FLAT MIN 's' (mm)							9.78	
NUT THICKNESS MAX 'm' (mm)							5.00	
NUT THICKNESS MIN 'm' (mm)							4.70	
MECHANICAL PROPERTY CLASS							8	
MATERIAL							STEEL	
SURFACE FINISH							Fe/Zn 8 Tri SilverBlue+TC(120wr/240rr)	
REMARKS							REPLACES SF0301025	



MAHINDRA & MAHINDRA LTD.
AUTOMOTIVE SECTOR, CHENNAI

MATERIAL :- STEEL TO SUIT PROPERTY CLASS

SYMBOLS

TOTAL NO

CRITICAL CHARACTERISTICS <CC> 00

SIGNIFICANT CHARACTERISTICS <SC> 00

SURFACE FINISH 00

ASSOC 3-D MODEL: Y VER NO.: 00

HEAT TREATMENT :- TO SUIT PROPERTY CLASS

SURFACE TREATMENT :- REFER TABLE

ALL DIMENSIONS ARE IN mm.

SURFACE FINISH SYMBOLS : ISO 1302

WELDING SYMBOLS : IS:813-1986

SCALE 1:1

DESCRIPTION

NUT HEX M6X1X5X8

APPD

CAD CHK

MATERIAL

ENGR

DGNR

BY

SIGN.

DATE

WT: 0.0026 Kg

S.AREA: 3.74 cm²

REF/LAYOUT No.: ---

PF CODE: SF0301

MODEL: ---

DRG. No.

SHEET 1 OF 1

A3

DO NOT SCALE
IF IN DOUBT ASK
REMOVE FLASHES
REMOVE ALL SHARP EDGES
REMOVE BURRS